

# TECMARK®

XP2120/1 Tec Mark 3000    XP2125 Digit 100  
XP2126 Digit 150 Cling    XP3136 Banner vinyl



Tec Mark® printable media is designed to be printed using Solvent or Eco Solvent Inks. Ensure the printable media is face up in the printer before printing/cutting. Profiles for the Roland Versacamm can be downloaded directly from the Xpres Website: [www.xpres.co.uk/tech\\_support](http://www.xpres.co.uk/tech_support)

- For XP2120/1 Tec Mark® 3000 & XP2125 Digit 100 media please use the 'Tecmark Digit 100' Profile
- For XP2126 Digit 150 Cling media please use the 'Tecmark Digit 150 Cling' Profile
- For XP3136 Banner Vinyl media please use the 'Tecbanner' Profile

Please note:

- When printing XP2126 Digit 150 Cling, do not use the Roland Versacamm media clamps
- Unroll the material to leave slack on the roll when printing/cutting

XP2120/1 Tec mark 3000 and XP2125 Digit 100 can be used with XP2122/3/4 Application Tape. For instructions please see the below steps:

1. Insert vinyl into the cutter, colour side up and clamp into position.

2. Once satisfied with the vinyl position send the job to the cutter (recommended force: 100-110gf).

3. Once cut weed away the excess material around the design as in *diagram 1*.

Diagram 1.



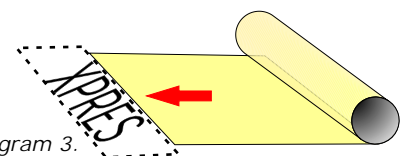
4. Cut the design off the roll as in *diagram 2*.

Diagram 2.



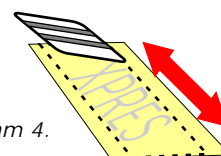
5. Cover your design with application tape as in *diagram 3*.

Diagram 3.



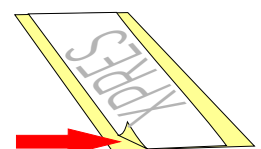
6. Using sufficient pressure use the squeegee to flatten and smooth out any bubbles *diagram 4*.

Diagram 4.



8. Your design is now ready for application *diagram 6*.

Diagram 5.

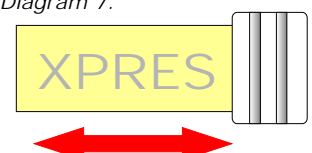


9. Ensure your application area is clean and free of dust. Position the design carefully. With sufficient pressure use the squeegee to apply the design and to smooth out bubbles and imperfections. When applied remove the application tape.

Diagram 6.



Diagram 7.



Tips: Use an alcohol based solution on the application area to remove any grease. To aid re-positioning of the logo on the application area, spray with water before applying the design.



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